

**Abstract**

The multiple print stream management system for managing production of a document to be created divided into document portions includes a printing stage including a plurality of printers each for printing a respective document portion of the document to be created; a finishing stage including one or more assembly devices for processing an output of each of the plurality of printers for collating the document portions into a final document corresponding to the document to be created; and a processor for tracking each document portion and for directing collation of the document portions in accordance with intended attributes of the final document specified in a data file for the document to be created.